



SERVICE 24/7 NO VOICE MAIL
Every Minute, Every Hour, Every Day

PRIMATOP - HDPE 006964EG

Pipe Extrusion

Features

High quality product designed for extrusion applications

Applications

Profile extrusion
Drain tile
Composite lumber

Properties	ASTM	Typical Values
Melt Index	D 1238	0.66
Density	D 1505	0.965
ESCR, Condition A, F 50 (100% Igepal)	D 1693	15 - 20 h
Tensile Yield Strength, 2 in (50 mm) per min	D 638 Type IV	4,500 psi
Ultimate Elongation, 2 in (50 mm) per min	D 638 Type IV	> 300 %
Brittleness Temperature	D 746	< -180° F
Flexural Modulus	D 790	240,000 psi

This product meets all requirements of the U.S. Food and Drug Administration as specified in 21CFR177.1520 covering safe use of polyolefin articles intended for direct food contact.

Typical Values represent average laboratory values and are intended as guides only, not as specifications. Properties designated have been determined in accordance with the current issues of the specified testing methods. Methods of American Society for Testing of Materials (ASTM) are used wherever applicable.

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